固结磨具专用磨料
ABRASIVES FOR CONSOLIDATION GRINDING TOOLS

粒度 Grain size	最粗粒 Ultra coarse grains	粗粒 Coarse grains		基本粒 Medium grains		混合粒 Mixed grains		细粒 Fine grains
	100%通过下列筛号100% pass the following sieves/ sieve number	不通过的筛号 Can not pass the following sieves/ sieve number	重量不多于 Weight ≦	不通过的筛号 the sieve can not pass/ sieve number	重量不少于% Weight≥	不通过筛号 the sieve can not pass/ sieve number	重量不少于% Weight≥	通过筛号重量最多≤3% the largest quantity passing through following sieve ≤3%
F12	7	10	18	12	48	12 14	70	16
F14	8	12	18	14	48	14 16	70	18
F16	10	14	18	16	48	16 18	72	20
F20	12	16	18	18	48	18 20	72	25
F22	14	18	18	20	48	20 25	72	30
F24	16	20	22	25	48	25 30	68	35
F30	18	25	22	30	48	30 35	68	40
F36	20	30	22	35	48	35 40	68	45
F40	25	35	28	40	43	40 45	68	50
F46	30	40	28	45	43	45 50	68	60
F54	35	45	28	50	43	50 60	68	70
F60	40	50	28	60	43	60 70	68	80
F70	45	60	23	70	42	70 80	66	100
F80	50	70	23	80	42	80 100	66	120
F90	60	80	18	100	42	100 120	66	140
F100	70	100	18	120	42	120 140	66	200
F120	80	120	18	140	42	140 170	66	230
F150	100	140	13	170 200	45	170 200 230	70	270
F180	120	170	13	200 230	45	200 230 270	70	270≤10%
F220	140	200	13	230 270	45	230 270 325	70	325≤10%